The following is a special case of Dirichlet's Theorem.

Proposition 1. (Proposition 3.38 in Erickson/Vazzana). There are infinitely many primes of the form 4k + 1.

Remark: The case 4k + 3 is Proposition 2.38.

Proof. Let $N \ge 2$. None of the numbers $2, 3, 4, \ldots, N$ divide $P = (2 \cdot 3 \cdot 4 \cdot \ldots \cdot N)^2 + 1$. Then for any prime factor p of P we have p > N. Now

$$p|(N!)^2 + 1 \Leftrightarrow (N!)^2 \equiv -1 \mod p$$

so x = N! is a solution to the quadratic congruence

$$x^2 \equiv -1 \mod p.$$

But by Theorem 3.37 this congruence only has solutions if p = 2 or p = 4k + 1. Since $p > N \ge 2$, we have p = 4k + 1. So for any N there exists a prime p with p > N and p = 4k + 1. Hence there are infinitely many primes of the form 4k + 1.

Remark: The first steps are

$$2^{2} + 1 = 5$$

$$(3!)^{2} + 1 = 37$$

$$(4!)^{2} + 1 = 577$$

$$(5!)^{2} + 1 = 14401$$

$$(6!)^{2} + 1 = 518401 = 13 \cdot 39877.$$