Example 1: 23 full factorial (2 runs)

loding:

$$X_1 = -1$$
 (T 29°C) $X_1 = +1$ (T 55°C)
 $X_2 = -1$ (C $10mg/L$) $X_2 = +1$ (C $1200mg/L$)
 $X_3 = -1$ (pH 2) $X_3 = +1$ (pH 6)

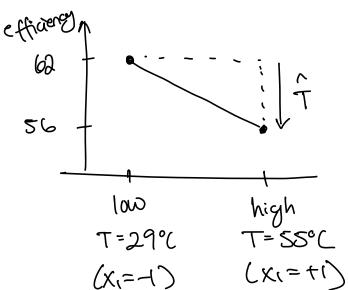
 $2^3 = 8$ unique factor combinations

- · 2 runs -> 2. 23 = 16 observations (n)
- · All interations: p=8 (length B)

· Manual calculation of effects

$$= 56.5375 - 62.2 = -5.6625$$

interpret:



lower efficiency at high temperatures

Slope
$$= \frac{1}{3}(-5.6625)$$

= -2.83

(similarly for ĉ, pH)

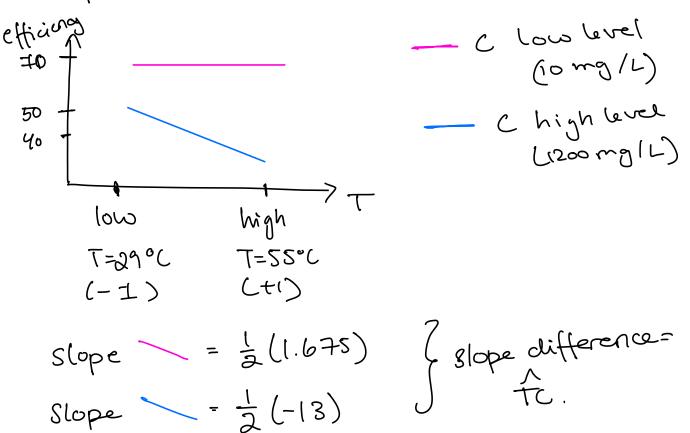
$$TC = \frac{1}{2} \cdot \text{main effect est.} - \frac{1}{2} \cdot \text{main effect est.}$$

$$= \frac{1}{2} \left(\frac{\text{mean}}{1 - 1} - \frac{\text{mean}}{1 - 1} \right) - \frac{1}{2} \left(\frac{1 - 1}{1 - 1} - \frac{1 - 1}{1 - 1} \right)$$

$$= \frac{1}{2} \left(\frac{41.7}{1 - 1} - \frac{54.7}{1 - 1} \right) - \frac{1}{2} \left(\frac{71.375 - 69.7}{1 - 13} \right)$$

$$= \frac{1}{2} \left(\frac{-13}{1 - 13} \right) - \frac{1}{2} \left(\frac{1.675}{1 - 13} \right)$$

_7.3375



Note: "no" effect of temperature when concentration at low level.

Which effects are significant?

USL X_{loc} = 0.05 (no mula.test. correction in paper)

T, C, pH, TC, TpH, CpH (not TCpH)

*

* would not reach 0.05/7 =0.007 (Bonferrori)

Example 2: 23 factorial (2 run) recall: length B=8 $n = 1 \cdot 2^3 = 8$ no dont to estimate 52 -> no info uncortainteg. e.g. estimate 102 in N(4,02) from 1 observation e.g. eximete Bos Brooz in N(B0+B,x,02) from 1 pair (x,y). Solution 1: Do another run (as in ex. 1) Solution 2: Lenth's method recall BUN(B, 02/nI) independent, Same variance - Ho: B=0 USC: ZNN(0, T2) then 1.5 median (Z) XT Ho: au B=0 -> we have 8 realizations of $Z \rightarrow estimate median |Z| \rightarrow estimate: \frac{\sigma^2}{n}$ T-test: $T_j = \frac{\hat{\beta}_j}{\hat{\tau}_j}$ $\hat{\beta}_j = 0$

Solution 3: 'Sacrifice' some interactions

full modell:

 $y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \beta_3 x_3$ + $\beta_{12} x_1 x_2 + \beta_{13} x_1 x_3 + \beta_{12} x_1 x_3 + \beta_{12} x_1 x_2 x_3 + \epsilon$?

Note: especially useful in 24 and higher

2 combinations on each computer, how to split

problem: factor A is confounded by computer

Solution: Use an interaction as blocking factor!

Now AB is confounded by computer, but we were not interested in AB.

More complex: 23 with 4 blocks

ABCABCABC

need two blocking factors

. try ABC and BC.

NB: ABC.BC = ABBCC = A11=A

>> A is also confounded! (implicity...)

· solution AB, Ac

NOTE ABAC = AABC = BC also confounded.