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### TMA4275 LIFETIME ANALYSIS

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1

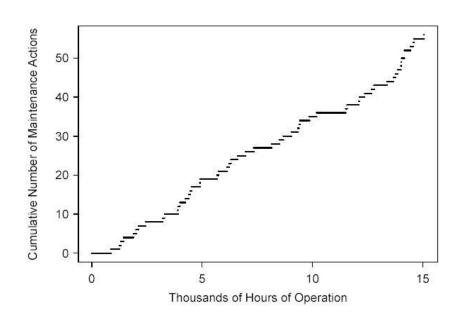
#### SIMPLE EXAMPLE WITH THREE SYSTEMS

## Times of Unscheduled Maintenance Actions for a USS Grampus Diesel Engine

- Unscheduled maintenance actions caused by failure of imminent failure.
- Unscheduled maintenance actions are inconvenient and expensive.
- Data available for 16,000 operating hours.
- Data from Lee (1980).
- Is the system deteriorating (i.e., are failures occurring more rapidly as the system ages)?
- Can the occurrence of unscheduled maintenance actions be modeled by an HPP?

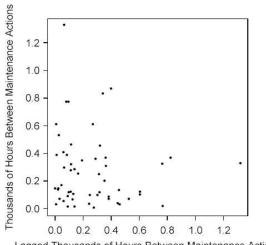
3

# Cumulative Number of Unscheduled Maintenance Actions Versus Operating Hours for a USS Grampus Diesel Engine Lee (1980)



Grampus-data: Plot of  $(T_i,T_{i+1})$  to check whether times between failures can be assumed independent. The figure does not indicate a correlation between successive interfailure times.

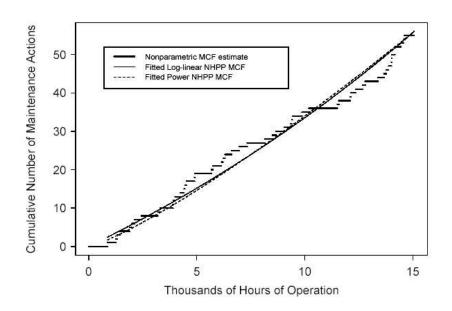
USS Grampus Diesel Engine
Plot of Times Between Unscheduled Maintenance
Actions Versus Lagged Times Between Unscheduled
Maintenance Actions



Lagged Thousands of Hours Between Maintenance Actions

5

## Cumulative Number of Unscheduled Maintenance Actions Versus Operating Hours with Power and Loglinear NHPP Models for a USS Grampus Diesel Engine



6

## Results of Fitting NHPP Models to the USS Grampus Diesel Engine Data

- Both models seem to fit the data very well.
- For the power recurrence rate model,  $\hat{\beta}$ =1.22 and  $\hat{\eta}$  =0.553.
- For the loglinear recurrence rate model,  $\hat{\gamma}_0$ =1.01 and  $\hat{\gamma}_1$  =.0377.
- Times between recurrences are consistent with a HPP:
  - ▶ the Lewis-Robinson test gave  $Z_{LR} = 1.02$  with p-value p = .21.
  - ▶ the MIL-HDBk-189 test gave  $X_{\text{MHB}}^2 = 92$  with p-value p = .08.

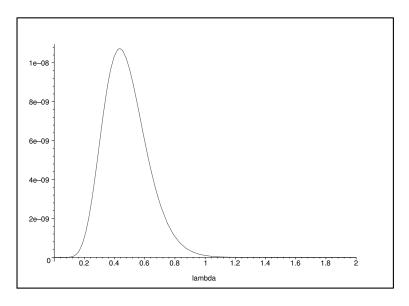
7

Life testing of n=13 airplane components (Mann and Fertig, 1976), censored after failure number r=10 (Type II-censoring), resulted in:

```
j
    Time (Y_j) Censor
         0,22
                     1
1
         0,50
2
                     1
3
         0,88
                     1
         1,00
         1,32
5
6
         1,33
                     1
7
         1,54
                     1
8
         1,76
                     1
9
         2,50
                     1
10
         3,00
                     1
11
         3,00
                     0
12
         3,00
                     0
13
         3,00
```

Let the model be that  $T \sim \operatorname{eksp}(\lambda)$ , i.e. the likelihood-function is

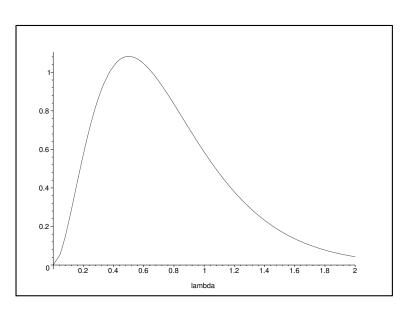
$$L(\lambda|\mathsf{data}) = \lambda^r e^{-\sum_{j=1}^n y_j} = \lambda^{10} e^{-23.05}$$



Likelihood-function for airplane component data

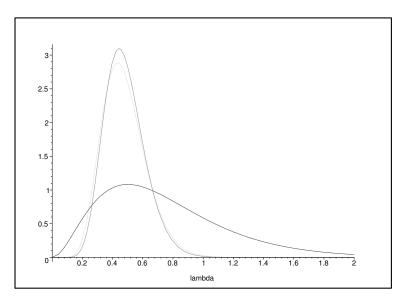
MLE: 
$$\hat{\lambda}=0.434$$

9



Prior distribution for  $\lambda$  in airplane component data,  $\Lambda \sim \mathrm{Gamma}(3,4)$ 

$$E(\Lambda)=0.75,\;SD(\Lambda)=0.43320$$

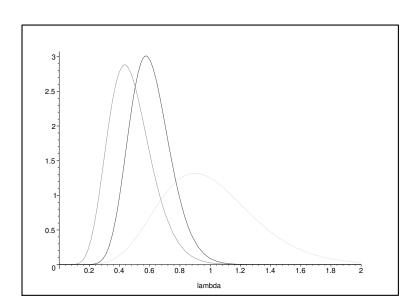


Prior distribution ("lowest"), Likelihood-function (normalized to density, "second highest") and Posterior distribution ("highest") for  $\lambda$  in airplane component data.

Posterior maximum is for  $\lambda = 0.444$ 

Posterior expectation, i.e. Bayes-estimate is  $\hat{\lambda}_B = 0.481$ 

11



Alternative prior distribution (Gamma(10,10), "lowest"), Likelihood function (normalized to density, "second highest") and Posterior distribution ("highest") for  $\lambda$  in airplane component data.

Posterior maximum is now for  $\lambda = 0.575$ .

Posterior expectation, i.e. Bayes-estimate is now  $\hat{\lambda}_B = 0.6051$